

Cold traps out of glass or stainless steel for the vacuum technology



Cold traps: construction, operation and principles

Cold traps are used in conjunction with vacuum pumps to collect condensation produced from humidity or solvents and these cold traps can be used for many different tasks. The most common application is collecting condensation produced from humidity or solvents from rotating discs, vacuum pumps or high vacuum systems that use's oil diffusion or turbo-molecular pumps. In this case a common coolant such as liquid nitrogen (LN2) or dry-ice (CO2) with acetone is normally used.



Another application is the production of condensation from specific substances at a constant, predefined temperature. This can be realised by using a coolant at a constant, predefined temperature, a thermostat or a Kaltgas system.

Cold traps can be manufactured out of glass or metal. The use of glass is advantageous in the chemical sector and when producing condensation from solvents, due to its resistance to chemicals. All glass cold traps listed in this catalogue are produced solely from borosilicate glass 3.3, in compliance with DIN/ISO (DURAN made by Schott). The mechanical design takes into account the wall thickness for use under vacuum.

Material - glass

All the glassware produced by KGW - ISOTHERM are made of borosilicat glass 3.3 DIN/ISO 3585. The glass has the following characteristics:

Chemical characteristics	hydrolytic resistance acid resistance alkaline resistance	: according to DIN-ISO 719 (98°C) : according to DIN-ISO 1776 : according to ISO 695-A2
Physical characteristics	linear expansion factor density specific thermal capacity transformation temperature	: 3,3 x 10 ⁻⁶ 1/K (at 20°C-300°C) : 2,23 g/cm ³ : 910 J/kg K : 525 °C

Admissible Operation Conditions for cold traps made of glass

Temperature range Pressure range standard Special pressure range -200°C to +200°C vacuum to atm. pressure vacuum to + 1 bar

Standards and Guidelines

All of the KGW glassware are manufactured considering "Guideline of pressure devices", directive 97/23 EC and ISO 16496 "Equipment with vacuum insulation". Under the condition that there are any standards for joint parts such as spherical ground joints or conical ground joints, those will be utilised (e.g. DIN 12242-1 and DIN 12244-1).

Vacuum connection different versions

All cold traps out of glass can be manufactured with different connections. The types of connection listed here are subject to standards or norms, so that they are guaranteed to be compatible with other products and this presents the user with a variety of connection options. As the connection option product pallet is far too extensively for a standard pallet, only cold traps with a fitted connection are shown in this catalogue, however these can be altered without incurring any additional expenditure. The most common connections used in the vacuum sector with glass cold traps are vacuum flanges KF NW16 to KF NW40, glass threads GL14 to GL25 with screw-on cap and olive, spherical ground joints S19 to S40, conical ground joints NS14/23 to NS45/40 and spherical ground joints with O-ring seal S29 Rotulex. There are standard accessory parts available for all these types of connections.



Accessories for vacuum connectors



Glass flange KF NW as vacuum connector

Vacuum flange	NW KF 10/16	NW KF 20/25	NW KF 32/40
Glass flange	17310	17311	17312
Pertinax clamp	17315	17316	17317
O-ring with centering	17320	17321	17322

PTFE olive with plastic screw on caps

Olive with screw-on cap	Olive diameter	Art.No.
GL14	9	17330
GL18	10	17331
GL25	13	17332



Fork clamps for spherical joints with locking device



Spherical ground joints	Art.No.
S19	17340
S29	17341
S40	17342

Clips for conical joints made of nichrome wire

Tapered joints	Art.No.
NS14/23	17350
NS19/26	17351
NS29/32	17352
NS45/40	17353



CO2-wire basket for cold traps

If dry ice (CO2) is used as coolant, it might get difficult to exchange the glass cold trap. The CO2 can fill up the existing space inside the Dewar flask. It is nearly impossible to replace the trap into the Dewar flask, then. Therefore we designed a wire basket for easily placing the cold trap into the already filled Dewar flask.



Order example :

Cold trap type KF 29 - GL, Art. No. 1740 with a CO2-wire basket , Art. No. 17570

Art. No.: 1740 + 17570

CO2-wire basket for	
Dewar flasks Type	Art. No.:
12 C	17570
18 C	17571

Drainer for cold traps with a tub for condensate water

To defrost cold traps safely, you can use a drainer. The frozen cold trap will be replaced from the Dewar flask into the drainer. The cold trap can defreeze in the rack safely. The water formed during defrosting through condensation on the outside of the cold trap can drain into the drainer and will be collected in the tub. The frame is useable for all KGW-Isotherm standard cold traps model series Type S 29 and SL 29 with a diameter of 50mm. Other sizes on request.



Drainer for cold traps

1) Rack (height = 400mm)

Order. No.: 17575-54

consisting of:

2) Tub





Cold traps

Simple cold traps are used in standard applications in conjunction with vacuum pumps and the condensation is forced out of the humidity or solvents used in the chemical applications. The cold trap is used to protect the vacuum pump in this case and the speciality of this type of construction is that the user does not need to use a stand to hold the cold trap. The cold trap has a rim, which is hung inside the Dewar-flask's support ring. The cold trap can be changed very quickly without any problems arising.



Cold trap S 29 with spherical joints S 29



Cold trap S 29 O with spherical joints S 29 and O-ring seal



Cold trap S 29 GL with threaded glass joint GL 18 and PTFE olive

Cold trap complete with	Condensate	Coolant	
Dewar and plastic ring	theoret.cap.	theoret.cap.	Art.No.
Type KF 29-K	150 ml	1000 ml	1731
Type KF 29-OK	150 ml	1000 ml	1735
Type KF 29-GL	150 ml	1000 ml	1740
Component parts			Art.No.
Cold trap S 29	150 ml		1732
Cold trap S 29 O	150 ml		1736
Cold trap S 29 GL	150 ml		1741
Plastic ring			1733
Dewar Type 12 C			10214

theoret. cap. = theoretical capacity



Cold trap complete Type KF 29-GL

Cold traps with a spout

An upgraded version is a cold trap with an outlet. These cold traps are constructed in the same way as standard cold traps but have a GL32 glass thread together with a screw-on cap, which is the actual spout. With the help of this spout the condensate can easily be poured out of the cold trap. Therefore the cold trap is easily to clean.





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Cold trap S 29-A with spherical joints S 29

Cold trap S 29 O-A with spherical joints S 29 and O-ring seal

Cold trap S 29 GL-A with threaded glass joint GL 18 and PTFE olive

Cold trap complete with	Condensate	Coolant	
Dewar and plastic ring	theoret.cap.	theoret.cap.	Art.No.
Type KF 29-K-A	150 ml	1000 ml	17370
Type KF 29-OK-A	150 ml	1000 ml	17371
Type KF 29-GL-A	150 ml	1000 ml	17372
		-	
Component parts			Art.No.
Cold trap S 29-A	150 ml		17375
Cold trap S 29 O-A	150 ml		17376
Cold trap S 29 GL-A	150 ml		17377
Plastic ring			1733
Dewar Type 12 C			10214

theoret. cap. = theoretical capacity



Cold trap KF 29 GL-A with Dewar and plastic ring

Cold traps with KF NW flanges

Simple cold traps are used in standard applications in conjunction with vacuum pumps and the condensation is forced out of the humidity or solvents used in the chemical applications. The cold trap is used to protect the vacuum pump in this case and the speciality of this type of construction is that the user does not need to use a stand to hold the cold trap. The cold trap has a rim, which is hung inside the Dewar flask's support ring. The cold trap can be changed very quickly without any problems arising. With glass vacuum flanges you are able to connect this cold trap directly to the metal flanges ISO 2861 of a high-vacuum pump.



Cold trap S 29-NW 16 or S 29-NW 25

Cold trap S 29-NW 16-A or S 29-NW 25-A

Configuration of the KF NW connection

Cold traps complete	Condensate	Coolant	Dewar	Cold trap	Art. No.
Туре	theort.cap.	theort.cap.	Туре	connections	
Typ KF 29-NW 16	150 ml	1000 ml	12 C	KF NW 16	1731-NW16
Typ KF 29-NW 25	150 ml	1000 ml	12 C	KF NW 25	1731-NW25
Typ KF 29-NW 16-A	150 ml	1000 ml	12 C	KF NW 16	17370-NW16
Typ KF 29-NW 25-A	150 ml	1000 ml	12 C	KF NW 25	17370-NW25

Cold trap	Art. No.
Cold trap S 29 - NW16	1732-NW16
Cold trap S 29 - NW25	1732-NW25
Cold trap S 29-NW16-A	17375-NW16
Cold trap S 29-NW25-A	17375-NW25

NW 16 = Vacuum flange KF NW 16 NW 25 = Vacuum flange KF NW 25 - A = cold trap fitted with a spout GL 32 theoret. cap. = theoretical capacity



Cold trap KF 29-NW16 with Dewar and plastic ring

Cold traps long version

This cold traps are constructed in the same way as standard cold traps. The condensation area of cold traps has been extended in order to trap a more condensation. In addition to this, these complete cold traps also have a larger plastic ring and a bigger Dewar flask.

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Cold trap SL 29 with spherical joints S 29

Cold trap SL 29 O with spherical joints S 29 and O-ring seal

Cold trap SL 29 GL with threaded glass joint GL 18 and PTFE olive

Cold trap complete with	Condensate	Coolant	
Dewar and plastic ring	theoret.cap.	theoret.cap.	Art.No.
Type KFL 29-K	250 ml	2000 ml	17360
Type KFL 29-OK	250 ml	2000 ml	17361
Type KFL 29-GL	250 ml	2000 ml	17362
Component parts			Art.No.
Cold trap SL 29	250 ml		17365
Cold trap SL 29 O	250 ml		17366
Cold trap SL 29 GL	250 ml		17367
Plastic ring L			1733-L
Dewar Type 18 C			10220

theoret. cap. = theoretical capacity



Cold trap SL 29 GL with threaded glass joint GL 18 and PTFE olive

Cold traps with a spout, long version

An upgraded version is a long version cold trap with an outlet spout. These cold traps are constructed in the same way as standard cold traps but have a GL32 glass thread together with a screw-on cap, which is the actual spout. With the help of this spout the condensate can easily be poured out of the cold trap. Therefore the cold trap is easily to clean.



Cold trap KFL 29-K with Dewar and plastic ring

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Cold traps with KF NW flanges, long version

Simple cold traps are used in standard applications in conjunction with vacuum pumps and the condensation is forced out of the humidity or solvents used in the chemical applications. The cold trap is used to protect the vacuum pump in this case and the speciality of this type of construction is that the user does not need to use a stand to hold the cold trap. The cold trap has a rim, which is hung inside the Dewar flask's support ring. The cold trap can be changed very quickly without any problems arising. With glass vacuum flanges you are able to connect this cold trap directly to the metal flanges ISO 2861 of a high-vacuum pump.



Cold trap SL 29 NW 16 or SL 29 NW 25



Cold trap SL 29 NW 16-A or SL 29 NW 25-A

Cold traps complete Condensate Coolant Dewar Cold trap Art. No. Туре theort.cap. theort.cap. Туре connections Typ KFL 29-NW 16 2000 ml 18 C **KF NW 16** 17360-NW16 250 ml Typ KFL 29-NW 25 2000 ml 18 C **KF NW 25** 17360-NW25 250 ml Typ KFL 29-NW 16-A 2000 ml 18 C **KF NW 16** 17380-NW16 250 ml Typ KFL 29-NW 25-A 250 ml 2000 ml 18 C **KF NW 25** 17380-NW25

Cold trap	Art. No.
Cold trap SL 29 - NW16	17365-NW16
Cold trap SL 29 - NW25	17365-NW25
Cold trap SL 29-NW16-A	17385-NW16
Cold trap SL 29-NW25-A	17385-NW25

NW 16 = Vacuum flange KF NW 16 NW 25 = Vacuum flange KF NW 25

- A = cold trap fitted with a spout GL 32

theoret. cap. = theoretical capacity

KF NW connection

Cold trap KFL 29-NW16 with Dewar and plastic ring

Cold traps, two sections, in standard and long versions

The two section cold trap is a special design available in both, standard and long version. It has a conical ground joint NS 45/40 as connection part. The condensation area can be separated from the upper section of cold trap. Therefore it is easy to pour out the condensate and to clean the whole cold trap. This version is also perfect, if the cold trap is permanently installed in an apparatus, since the upper section can stay, while the lower section is taken off for cleaning. The connection part NS 45/40 is secured by a spring clamp out of steel that is included in the scope of delivery.



Cold trape in long version, two section		Condensate	Coolant	
with Dewar and plastic ring	lenght T	theoret.cap	theoret.cap.	Art.No.
Type KFL 29-K-Z	260	250 ml	2000 ml	17410
Type KFL 29-OK-Z	260	250 ml	2000 ml	17411
Type KFL 29-GL-Z	260	250 ml	2000 ml	17412
Component parts	lenght T			Art.No.
Cold trap SL 29-Z	260	250 ml		17415
Cold trap SL 29 O-Z	260	250 ml		17416
Cold trap SL29 GL-Z	260	250 ml		17417
Lower part cold trap	260	250 ml		17417-U
Plastic ring				1733-L
Dewar Type 18 C				10220



Cold trap KF 29-GL-Z with Dewar and plastic ring

theoret. cap. = theoretical capacity

Cold traps, two sections, in standard and long versions with KF NW vacuum flanges

The two section cold trap is a special design available in both, standard and long version. It has a conical ground joint NS45/40 as connection part. The condensation area can be separated from the upper section of cold trap. Therefore it is easy to pour out the condensate and to clean the whole cold trap. This version is also perfect, if the cold trap is permanently installed in an apparatus, since the upper section can stay, while the lower section is taken off for cleaning. The connection part NS45/40 is secured by a spring clamp out of steel that is included in the scope of delivery. With glass vacuum flanges you are able to connect this cold trap directly to the metal flanges ISO 2861 of a high-vacuum pump.



Cold trap S 29-NW16-Z with vacuum flange





Cold trap SL 29-NW16-Z with vacuum flange

Configuration of the KF NW connection

Cold trap complete	Condensate	Coolant	Dewar	Cold trap	Art. No.
two parts	theoret.cap.	theoret.cap	Туре	connections	
Typ KF 29-NW16-Z	150 m l	1000 m l	12 C	KF NW 16	17400-NW16
Typ KF 29-NW25-Z	150 m l	1000 m l	12 C	KF NW 25	17400-NW25
Typ KFL 29-NW16-Z	250 m l	2000 m l	18 C	KF NW 16	17410-NW16
Typ KFL 29-NW25-Z	250 m l	2000 m l	18 C	KF NW 25	17410-NW25

			theoret. cap. = theoretical capacity
Assesoirs	Cold trap	Art. No.	
Cold trap	connections		
Kühlfinger S 29-NW16-Z	KF NW 16	17405-NW16	
Kühlfinger S 29-NW25-Z	KF NW 25	17405-NW25	
Kühlfinger SL 29-NW16-Z	KF NW 16	17415-NW16	
Kühlfinger SL 29-NW25-Z	KF NW 25	17415-NW25	

Cold traps complete = cold trap with Dewar flask and plastic ring NW 16 = Vacuum flange KF NW 16 NW 25 = Vacuum flange KF NW 25



Cold trap KF 29-NW16-Z with Dewar and plastic ring

Bigger cold traps, produced to customer's specifications



Custom-made glass cold trap Type KFS-6-K25-41X

a cold trap KS6-K25-41X a dewar flask Type 41X (CAL) a plastic ring, two-parted

Technical data

Cold trap

calculated condensate capacity: 0,6 litre at maximum realistic condensate capacity: 0,3 litre

Dewar flask

maximum capacity of coolant: 5,2 litres

Option

Special cold traps are also available with spout





Custom-made glass cold trap, Type KFS-8-G25-41X

a cold trap KS-8-G25-44X a dewar flask Type 41X (CAL) a plastic ring, two-parted

Technical data

Cold trap

calculated condensate capacity: 1,2 litre at maximum realistic condensate capacity: 0,6 litre

Dewar flask

maximum capacity of coolant: 4,6 litres

Bigger cold traps, produced to customer's specifications



Custom-made glass cold trap Type KFS-10-K25-44X

a cold trap KS-10-K25-44X a dewar flask Type 44X (CAL) a plastic ring, two-parted

Technical data

Cold trap

calculated condensate capacity: 2,2 litres at maximum realistic condensate capacity: 1,1 litre

Dewar flask

maximum capacity of coolant: 8,1 litres

Option

Special cold traps are also available with spout



Custom-made glass cold trap Type KFS-13-K25-44X

a cold trap KS-13-K25-44X a dewar flask Type 44X (CAL) a plastic ring, two-parted

Technical data

Cold trap

calculated condensate capacity: 3,8 litres at maximum realistic condensate capacity: 1,9 litre

Dewar flask

maximum capacity of coolant: 6,5 litres



Cold traps, produced to customer's specifications

The speciality of cold trap out of glass is the available number of versions, that offers a multitude of design options, by taken the mechanical and thermal stresses into consideration. KGW-ISOTHERM is specialised in manufacturing cold traps according to customer's specifications. Please send us a simple hand drawing, or your specifications and we are going to make a proposal together with a drawing. Fax: 0049 721 95897-77 or email: info@kgw-isotherm.de



Example of a construction with two cold traps in a Dewar flask

The cold trap assembly consisting of two cold finger / cold traps installed in a Dewar flask. In this variant, only one Dewar vessel has to be filled with coolant, which allows the use of an automatic LN2-filling.

In the listed construction, cold traps with vacuum flange KF NW 16 have been used. Please send us your specifications so that we can offer a suitable assembly.

Construction consisting of the following parts:

- 1) Dewar DSS 6000
- 2) Two cold fingers type SL29-NW16-A (with GL32 spout)
- 3) Four KF NW 16 Pertinax clamps
- 4) Four KF NW 16 Viton seals with outer centering.
- 3) PE cover with filling bore
- 4) 0.5 meter metal corrugated hose

Type: DK-17385-NW16-DSS Art. No.: 17425



Construction consisting of the following parts:

- 1) Dewar DSS 6000
- 2) Two cold fingers type SL29-NW16 (without GL32 spout)
- 3) Four KF NW 16 Pertinax clamps
- 4) Four KF NW 16 Viton seals with outer centering.
- 3) PE cover with filling bore
- 4) 0.5 meter metal corrugated hose

Type: DK-17365-NW16-DSS Art. No.: 17420





Cold traps made of stainless steel Type KF 54V with Dewar flask

Area of application

For condensing water, solvents or gases in connection with a vacuum pump

- laboratory technology
- medicinal technology
- biotechnology
- vacuum technology



Characteristics

- reliable and easy handling
- no stand material for holding the cold trap necessary
- Glass Dewar flasks according to ISO 16496
- protective casing of Dewar flask made of blue coated metal or aluminum stucco or stainless steel
- for liquid cooling agents, e.g. LN2
- for solid cooling agents CO2 with solvent (CO2-wire basket necessary)
- pressure-free cooling sphere inside the Dewar flask



Cold trap / Coldfinger Type KF 54V-K16-Z-18C



Cold trap / Coldfinger Type KF 54V-K16-Z-DSS2000

Description of the Dewar flasks

Dewar flask Type 18 C Borosilicate glass 3.3 ISO 3585 (DURAN) pressure-free coolant sphere inside the Dewar flask

Dewar flask Type DSS 2000 stainless steel pressure-free coolant sphere inside the Dewar flask

Plastic ring = PE, white, two-parted

Description of the cold trap

connectors of the cold trap: KF NW 16(i@16) / KF NW 25(i@16) cold trap two-parted with KF NW 50

Cold trap material V2A / 1.4301

Pressure range of the cold trap up to 3 bar excess pressure vacuum up to 10^{-6} mbar

Cold traps made of stainless steel Type KF 54V with Dewar flask

Safety advises and regulations

- always wear protective glasses and protective gloves
- national regulations for laboratories
- company-internal regulations
- safety regulations for handling with liquid gases
- pressure calculation according to "AD Merkblätter"







Cold trap Type S 54V-K16-Z

Technical and order data for cold traps

Cold traps complete	Condensate	Coolant	Dewar	Cold trap	Art. No.
Туре	capacity	capacity	Туре	connections	
Typ KF 54V-K16-Z-18C	200 ml	1,6 Liter	18 C	KF NW 16 (iØ16)	17110
Typ KF 54V-K16-Z-DSS2000	200 ml	1,2 Liter	DSS 2000	KF NW 16 (iØ16)	17111
Typ KF 54V-K25-Z-18C	200 ml	1,6 Liter	18 C	KF NW 25 (iØ16)	17112
Typ KF 54V-K25-Z-DSS2000	200 ml	1,2 Liter	DSS 2000	KF NW 25 (iØ16)	17113

Spare parts	Art. No.
Cold trap S 54V-K16-Z	17115
Cold trap S 54V-K25-Z	17114
Dewar made of glass Type 18 C	10220
Plasic ring, two-parted for Type 18 C	17116
Dewar made of stainless steel Type DSS 2000	2103
Plasic ring, two-parted for Type DSS 2000	17117

Cold trap two sections



Two cold traps made of V2A Type KF 54V-K16-Z in a row in a Dewar flask made of V2A





1 x Dewar flask type S22 CAL (Standard) coolant capacity 7.5 liters

Art. No.: 17119

Cold traps made of stainless steel Type KF 54V with **Dewar flask for CO2 application**



Spare parts	Art. No.
Cold trap S 54V-K16-Z	17115
Cold trap S 54V-K25-Z	17114
Dewar made of glass Type 18 C	10220
Plasic ring, two-parted for Type 18 C with CO2-wire basket	17120
Dewar made of stainless steel Type DSS 2000	2103
Plasic ring, two-parted for Type DSS 2000 with CO2-wire basket	17121

Туре

CO2-wire basket with plastic ring (two-parted)



Cold traps made of stainless steel Type ISO-K100-Z with Dewar flask

Area of application

For condensing water, solvents or gases in connection with a vacuum pump

- laboratory technology
- medicinal technology
- biotechnology
- vacuum technology



Characteristics

- baffles for optimized condensation
- reliable and easy handling
- no stand material for holding the cold trap necessary
- Dewar flasks made of glass according to DIN EN ISO16496
- protective casing of glass Dewar flask made of blue coated metal or aluminum stucco or stainless steel
- for liquid cooling agents, e.g. LN2 (approx. -196°C)
- for solid cooling agents CO2 with solvent (CO2-wire basket necessary)



Cold trap / Coldfinger Type KF ISO-K100-Z-33C



Cold trap / Cold finger Type KF ISO-K100-Z-33CAL-CO2



Cold trap / Cold finger Type KF ISO-K100-Z-DSS-D250/450

Description of the Dewar flasks

Dewar flask Type 33C / 33CAL Borosilicate glass 3.3 ISO 3585 (DURAN) pressure-free coolant sphere inside the Dewar flask

Dewar flask Type DSS-D250/450 stainless steel pressure-free coolant sphere inside the Dewar flask

Plastic ring = PE, white, two-parted

Description of the cold trap

connectors of the cold trap: KF NW 25 cold trap two-parted with ISO-K100-Z

Cold trap material

V2A / 1.4301 (1.4404 on request)

Pressure range of the cold trap up to 1 bar excess pressure vacuum up to 10° mbar

Cold traps made of stainless steel Type ISO-K100-Z with Dewar flask

<complex-block>

Cold traps complete	Condensate	Coolant	Dewar	Cold trap	Art. No.
Туре	capacity	capacity	Туре	connections	
Typ ISO-K100-Z-33C	1,5 I	16 I	33 C	KF NW 25	17150
Typ ISO-K100-Z-DSS-D250/450	1,5 I	18 I	DSS-D250/450	KF NW 25	17151

Spare parts	Article.No.
cold trap S-K100-Z	17154
Dewar made of glas Type 33C	1244
Plastic ring for Type 33	17155
Plastic ring for Type DSS-D250/450	17156
claw clamp for S-K100Z	17159
O-ring with centerring ring for ISO-K100	17160



Cold traps made of stainless steel Type ISO-K100-Z with Dewar flask for CO2-aplication



Dewar with CO2-wire basket and plastic ring



Cold traps complete	Condensate	Coolant	Dewar	Cold trap	Art. No.
Туре	capacity	capacity	Туре	connections	
Typ ISO-K100-Z-33CAL-CO2	1,5 I	16 I	33 CAL	KF NW 25	17152
Typ ISO-K100-Z-DSS-D250/450-CO2	1,5 I	18 I	DSS-D250/450	KF NW 25	17153

Spare parts	Article.No.
cold trap S-K100-Z	17154
Dewar made of glas Type 33CAL	1254
Plastic ring for Type 33	17155
Plastic ring for Type DSS-D250/450	17156
CO2-wire basket for Type 33	17157
CO2-wire basket for Type DSS-D250/450	17158
claw clamp for S-K100Z	17159
O-ring with centerring ring for ISO-K100	17160



CO2-wire basket with plastic ring (two-parted)

Cold traps with fused Dewar flask

A GKF cold trap is a complete version in which the Dewar flask is bonded to the cold trap. Because of its design, this version has got two free walls for condensation. It is therefore particularly suited for trapping a high level of condensate from humidity, or solvents. This cold trap is equipped with a valve for draining off the condensate. It has got viewing strips as standard so that the LN2 coolant level can easily be monitored. The standard cold trap is provided with conical ground joint connections NS29/32.

Cold trap type GKF



Construction details

- Two LN2 condensation walls
- Integrated Dewar flask
- Viewing stripes for observing the LN2 level
- Condensate outlet with O-ring seal
- Protective casing out of aluminium
- Standard joints NS29/32
- Supplied with a lid



Technical data

- Ground joint NS29/32 (cone) to the pump
- Ground joint NS29/32 (socket) to the plant
- Coolant capacity approx. 1 Litre
- Theoret. condensate capacity 250ml

Art. No. 1702

Other connection types:

- screw connections GL18 with 9 mm PTFE olives, type GKF-GL18 (part no. 1702-GL18)

- screw connections GL25 with 13 mm PTFE olives, type GKF-GL25 (part no. 1702-GL25)

- vacuum flanges KF NW16 with clamp and NBR-O ring, type GKF-NW16 (part no. 1702-NW16)

- vacuum flanges KF NW25 with clamp and NBR-O ring, type GKF-NW25 (part no. 1702-NW25)

- spherical ground joints S29, type GKF-S29 (part no. 1702-S29)

Cold traps with fused Dewar-flask

This type of cold trap is constructed in the same way as the GKF model and is also a complete version that has a Dewar flask bonded to the cold trap. Because of its design, this version has got two free walls for condensation. It is therefore particularly suited for trapping a high level of condensate from humidity, or solvents. This cold trap is equipped with a valve for draining off the condensate. It has got viewing strips as standard so that the LN2 coolant level can easily be monitored. The standard cold trap is provided with vacuum flanges KF NW 25 inclusive Pertinax clamps and O-ring with centering.



- Standard KF NW 25 vacuum flange
- Supplied with two Pertinax clamps, two O-ring with centering and a lid



CP 1 and CP 2 pump stands with two cold traps

The CP 1 and CP 2 pump stands are movable chemistry pump stands with two S29-OK cold traps and associated special Dewar flasks, which enables the cold traps to be used in alternate as well as in parallel operation. Turning the 3-way stopcock through its three positions enables the left one to be switched in first and then right one afterwards or both cold traps can operate in parallel. The pump stand's carriage is made from aluminum with plastic plates used as table supports. Model CP 1 has got an additional vacuum flange KF NW 16 with a vacuum gauge. Model CP 2 does not have any vacuum display. A vacuum pump is not included in the scope of delivery for both models, as standard.







Component parts

- 1) Vacuum tube with pump flange KF-NW16
- 2) Glass screw GL18 with PTFE olive and screw-on cap
- 3) Holding device
- 4) Vacuum gauge (CP1)
- 5) Glass pipe with spherical joint and 3-way stopcock
- 6) Cold trap with Rotulex joints and holding device
- 7) 3-way stopcock out of glass for switching cold traps
- 8) Glass screw GL 18 with plastic screw on cap
- 9) PTFE olive for GL 18
- 10) PE-table plate
- 11) Aluminium rack
- 12) Dewar flasks 12CAL-S (17071)
- 13) Four lockable guide rolls
- 14) Glass pipe with 3-way stopcock for plant
- 15) Glass pipe with 3-way stopcock for pump

Type CP 1 with vacuum gauge (Nr.4) Art. No. 1707

Typ CP 2 without vacuum gauge (Nr.4) Art. No. 1708

Moveable pump stand with two cold traps and a pump fork

The GP 1 and GP 2 pump stands are movable chemistry pump stands with two S29-OK cold traps and associated special Dewar flasks, connected in series. The mounted pump fork enables the user to choose any of the five application valves for evacuation, since all valves are working independently. The construction and the connections can be altered without any problems. The pump stand's carriage is made from aluminum with plastic plates used as table supports. Model GP 1 has got an transversally mounted pump fork. The pump fork of model GP 2 is mounted longitudinally. A vacuum pump is not included in the scope of delivery for both models, as standard.



- 1) Rubber vacuum tube D.i.=8mm
- GL18 screw connection 2) Holding device for glass pipe 3)
- 4) Vacuum pump, not included 5) Cold trap KF 29 OK
- Plastic ring for Dewar 12CAL-S with longitudinal shift 6)
- 7) Rubber tube with screw connection
- 8) Pump fork with valves
- 9) Produran valve with O-ring seal and GL18 olive 10) Vacuum flange KF NW 16 for vacuum gauge
- 11) Aeration valve with 6mm O-ring seal and olive
- 12) PE table plate
- 13) Aluminium profil rack
- 14) Four lockable guide rolls
- 15) Aluminium profil



- 1) Rubber vacuum tube D.i.=8mm
- Adapter 90° to glass olive 10-16mm Holding device for glass pipe 2١́
- 3)
- 4) Vacuum pump, not included Cold trap KF 29 - OK
- 5)
- 6) Plastic ring for Dewar 12CAL-S with longitudinal shift Pump fork 7
- 8) Produran valve with O-ring seal and GL18 olive
- 9) Vacuum flange KF NW 16 for vacuum gauge
- 10 Aeration valve with 6mm O-ring seal and olive 11) PE table plate
- 12 Aluminium profil rack
- 13) Four lockable guide rolls



Chemistry pump device GP 3 with cold trap and pump fork with aeration

Type GP 3 is a mobile chemistry pump stand with a cold trap and a pump fork with a separate aeration cell.

The pump fork has four independently switched vacuum valves and additionally four independently switched aeration valves, so that every sample holder can get individually evacuated or aerated. Through this type of assembling, every sample holder can get disconnected or aerated separately without affecting the vacuum of the other sample holders.

Type GP 3 has a small flange KF NW 16 with vacuum manometer. Instead of the vacuum manometer you can also connect an electronic vacuum gauge. The pump stand will be delivered as standard without suitable vacuum pump.



Component parts

- 1) Rubber hose with small flange KF NW 16
- 2) Rubber hose for 10mm-olives
- 3) Pump-fork support
- 4) Vacuum pump (not included in scope of delivery)
- 5) Cold trap type KFL 29-GL (SP)
- 6) Bulge on Dewar flask's casing
- 7) Pump fork with aeration cell
- 8) 6mm-Produran valve with O-ring seal and GL18-glass screw thread with 10mm-PTFE-olive
- 9) Vacuum flange with manometer
- 9a) KF NW 16 with 10mm-olive
- 10) Aeration port GL18-glass screw thread with 10mm-PTFE-olive (angled)
- 11) PE-table plate
- 12) Aluminum-rack
- 13) Four lockable guide rolls

Technical data

Dewar type 18 CAL-S with bulge (17072) Effective capacity with cold trap: 2000ml Theoretical condensat capacity of cold trap: 250ml at maximum

Type GP 3 with manometer Art. No. 17530





Pump stands, produced to customer's specifications

The speciality of KGW-ISOTHERM pump stands is the available number of versions, that offers a multitude of design options, by taken the mechanical and thermal stresses into consideration. KGW-ISOTHERM is specialised in manufacturing pump stands according to customer's specifications. Please send us a simple hand drawing, or your specifications and we are going to make a proposal together with a drawing. Our great depth of manufacturing options (glass forming, metal construction and sheet-metal working) enables virtually all requirements to be met without incurring great expenditure and additional costs.

Please send us a drawing or a description of the pump stand that you need and we will work out a proposal together with a drawing.

Fax: 0049 721 95897-77 or per Email info@kgw-isotherm.de

Examples









Pump stands according to customer's requirements





Pump stand with Schlenkline and GKF-glass cold trap

Pump stand with special metal cooling trap, Dewar flask, automatic LN2 level control and automatic safety shutdown in case of vacuum breakage. Pump stand with Schlenkline, glass cooling traps and detachable Dewar flasks



Pump stand with large metal cooling traps and detachable large Dewar flasks



Pump fork for chemical pumps

Pump forks for chemistry pump stands are customer's specific accessories, the construction of which depends on the user's requirements. The user stipulates the number of drainage valves as well as the position of the vacuum-measuring flange, fumigating or ventilation valves can also be fitted. Normal 'Produran' valves made by DWK are used as valves. This valve can have an additional O-ring seal in the valve seat in order to increase the vacuum sealing. Vacuum stopcocks can also be used as an alternative.

Please send us a drawing or a description of the part that you need and we will work out a proposal together with a drawing.

Fax: 0049 721 95897-77 oder per Email info@kgw-isotherm.de

Area of application

For condensing water, solvents or gases in connection with a vacuum pump

- laboratory technology
- medicinal technology
- biotechnology
- vacuum technology

Pump fork Type 17631

Characteristics

- · reliable and easy handling
- glass material according to ISO 3585 (DURAN)
- Produran valve with o-ring valve
- easy disassembly and cleaning of the valves
- exchangeable valve stamp
- individually configurable



Pump fork Type 17631-HV

Description of the glass for the pump fork / schlenkline

Material

• borosilicate glass 3.3 ISO 3585

Chemical characteristics

- hydrolytic resistance: according to ISO 719 (98°C)
- hydrolytic resistance: according to ISO 720 (121°C)
- acid resistance: according to ISO 1776
- alkaline resistance: according to ISO 695-A2

Physical characteristics

Inear expansion coefficient:	3,3 x 10 ⁻ 1/K
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		-,
		(in between 20-300°C)
•	density:	2,23 g/cm ³
•	specific thermal capacity:	910 J/kg K
•	transformation temperature:	525°C



Pump forks / schlenklines

Vacuum connections for the pump fork

- glass threads with screw-on cap and PTFE-olive, e.g. GL18
- vacuum glass flanges, e.g. KF NW 16
- plane flanges, e.g. DN25
- conical ground joints NS29/32
- spherical ground joints S29
- spherical ground joints Rotulex S29 with O-ring seal

Safety advises and regulations

- always wear protective glasses and protective gloves
- national regulations for laboratories
- company-internal regulations
- safety regulations for handling with liquid gases
- Pressure calculation according to "AD Merkblätter"



Example of a pumping device GP 3 with pump fork 17631

Dimensions and ordering data

Туре	Connection vacuum pump	Connections	side connections	Article. No.			
Pump fork with ventilation	KF NW16	4 x GL18 with olive	1x GL18 with Sealing cap /	17631			
			1x GL18 with angled olive				
Pump fork HV with ventilation	KF NW16	4 x GL18 with olive	1x GL18 with Sealing cap /	17631-HV			
			1x GL18 with angled olive				
Pump fork with ventilation	KF NW16	5 x GL18 with olive	1x GL18 with Sealing cap /	17633			
			1x GL18 with angled olive				
Pump fork HV with ventilation	KF NW16	5 x GL18 with olive	1x GL18 with Sealing cap /	17633-HV			
			1x GL18 with angled olive				

Spare parts	Article No.
GL 18 olive	17331
Pertinax-screw connection KF NW 10/16	17315
Pertinax-screw connection KF NW 20/25	17316
Centering ring KF NW 10/16	17320
Centering ring KF NW 20/25	17321
Spare part drain valve	17701
Replacement o-ring Viton	17702



GL18 olive Art. No. 17331



Spare part drain valve Art.No. 17701

















Cold trap adapters

In addition to the standard cold trap adapters offered here, KGW-ISOTHERM is able to provide you with a variety of adapter options for use as special connecting parts and there are also a wealth of connecting options that cannot be listed here. KGW -ISOTHERM specialises in producing customer specific adapters and pump forks.

Please send us a drawing or a description of the part that you need and we will work out a proposal together with a drawing.

Fax: 0049 721 95897-77 or per Email info@kgw-isotherm.de



Automatic LN2 filling of cold traps

For many cryo technical applications, e.g. cooling cold traps with LN2, it is importantly to hold a nearly constant LN2 fluid level. This can be realised with the LN2 Level Control of KGW-ISOTHERM. The LN2 level can be adjusted in between a minimum and a maximum sensor with the help of this Controller and kept constantly. That KGW-ISOTHERM LN2 Level Control can be used with any LN2 container that has a top flange KF NW 50.



The level control works as follows:

The minimum sensor sends a signal to the Level Control as soon as the LN2 level sinks below it. The Control opens the 24 Voltage magnetic valve, then. LN2 will be withdrawn by existing over pressure inside of the LN2 storage container and is led through a transfer line into the cold trap Dewar flask. LN2 is now running into the cold trap Dewar flask until the maximum sensor dives into it. Then, the maximum sensor will be cooled down and sends signal to the Level Control. It will interrupt the power supply of the magnetic valve. It closes automatically. The LN2 supply is now stopped. This above mentioned procedure will be repeated after some time as soon as the level sinks under the minimum sensor again.



Automatic LN2 filling system with a glass cold trap SL 29-GL-A

consisting of:

- 1) LN2 Aluminium vessel with 25 or 35 litres capacity.
- 2) Transfer siphon with safety valve and LN2 magnetic valve.
- 3) LN2 transfer tube with phase separator and insulating.
- 4) LN2 level controller with cable and two PT100 sensors, metal covered.
- 5) Dewar vessel made of stainless steel DSS 6000.
- 6) Lid with screw connections and distance ring for cold trap.
- 7) Cold trap type SL 29-GL-A.
- 8) Gas outlet tube made of glass, vacuum insulated.

Art. No.: 2755-25 (25 litres LN2) Art. No.: 2755-35 (35 litres LN2)

Other capacities and components available on request.





Automatic LN2 - level control with a glass cold trap SL 29-GL-A, Dewar flask, lid, gas outlet tube and LN2 store vessel with 25 litre. Art.No. 2755-25



To secure the condensation performance of a cold trap, it is important to maintain a nearly constant LN2 liquid level inside the Dewar flask. With help of a constant LN2 level the entire condensate freeze wall of the cold trap will gain the function and the maximum useable capacity of the cold trap.

The LN2 level can be adjusted with the LN2 level control between a minimum and maximum sensor and will be able to hold the LN2 level constant.

The level control works as follows:

The minimum sensor sends a signal to the Level Control as soon as the LN2 level sinks below it. The Control opens the 24 Voltage magnetic valve, then. LN2 will be withdrawn by existing over pressure inside of the LN2 storage container and is led through a transfer line into the cold trap Dewar flask. LN2 is now running into the cold trap Dewar flask until the maximum sensor dives into it. Then, the maximum sensor will be cooled down and sends signal to the Level Control. It will interrupt the power supply of the magnetic valve. It closes automatically. The LN2 supply is now stopped. This above mentioned procedure will be repeated after some time as soon as the level sinks under the minimum sensor again.

Automatic LN2 filling system with a cold trap KF 54-V-K16-Z

consisting of:

- 1) LN2 Aluminium vessel with 25 or 35 litres capacity.
- 2) Transfer siphon with safety valve and LN2 magnetic valve.
- 3) LN2 transfer tube with phase separator and insulating.
- 4) LN2 level controller with cable and two PT100 sensors, metal covered.
- 5) Dewar vessel made of stainless steel DSS 6000.
- 6) Lid with screw connections and distance ring for cold trap.
- 7) Cold trap type KF 54-V-K16-Z.
- 8) Gas outlet tube made of glass, vacuum insulated.

Art. No.: 2750-25 (25 litres LN2) Art. No.: 2750-35 (35 litres LN2)

Other capacities and components available on request.



The level control works as follows:

min.se

The minimum sensor sends a signal to the Level Control as soon as the LN2 level sinks below it. The Control opens the 24 Voltage magnetic valve, then. LN2 will be withdrawn by existing over pressure inside of the LN2 storage container and is led through a transfer line into the cold trap Dewar flask. LN2 is now running into the cold trap Dewar flask until the maximum sensor dives into it. Then, the maximum sensor will be cooled down and sends signal to the Level Control. It will interrupt the power supply of the magnetic valve. It closes automatically. The LN2 supply is now stopped. This above mentioned procedure will be repeated after some time as soon as the level sinks under the minimum sensor again.



Questionnaire concerning the technical requirements of a cold trap

Please answer the questions and fax the filled out questionnaire to us. In consideration of your information we will work out an offer with a drawing and send it to you as soon as possible.

1) Condensate	e					
a) Condensate material						
b) Condensate temperature max.				°C		
c) Amount of condensate						
2) Kind of ool	al fuan					
a) Cold trap with Dewar			()			
b) Cold trap (similar to type GKF)			()			
3) Joints						
a) Spherical joint () Size			b) Spherical joi	nt with O-ring (Rotulex)	() Size	
c) Standard ground joint ()Size			d) Glass olive		() Size	
e) GL with plastic olive ()Size			f) Schott flange)	() Size	
g) Small size flange NW ()Size			h) Saddle flange DN		() Size	
4) Coolant						
a) Liquid nit	rogen ()) b) Drv	ice ()			
a) Ciquid Ind	Jont ()) Diy				
	iant ())				
5) Frame						
a) Driveable	pump device	e ()	b) Stationary fr	ame ()		
6) Room for n	otes or addi	tional customer red	quirements			
			-			
Sender:	Company					
	Street					
	Town					
	Contact person					
	Division					
	Phone			Fax		
Please fax to	KGW-ISOTH	IERM				

Fax Number: 00 49 / 721 / 958 97-77 Email: info@kgw-isotherm.de